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Achin S
$$CO_2Et$$
 R_1 R_2 R_3 R_4 R_4

Fig. 1

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$$R_3$$
 R_2
 R_1
 R_1
 R_2
 R_1
 R_2
 R_3
 R_4
 R_5
 R_5
 R_6
 R_7
 R_8
 R_9
 R_9

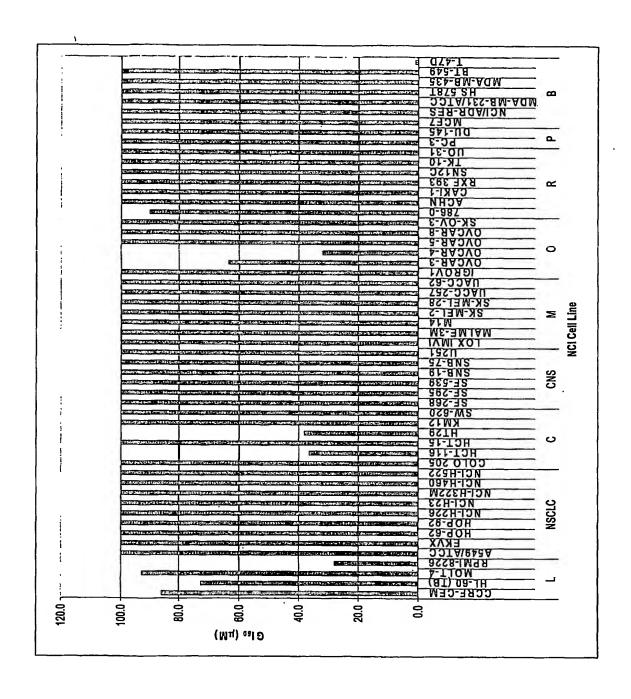


Fig. 3

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Scheme 1

Fig. 4